



Complete Commercial
Roofing Systems:
Edge-to-Edge &
Deck-to-Sky™



Manufacturer of the
World's Best Roof®
Proven performance since 1978

Building Relationships Through Partnership and Innovation



Since 1978, billions of square feet of Duro-Last® single-ply roofing have been installed throughout North America. We stand by every square foot with our best-in-class warranties, Quality Assurance department and commitment to providing problem-solving products.

Dedication

Duro-Last will do what it takes to get the job done, whether you are a roofing contractor, building owner, architect, specifier, roof consultant or engineer. We are with you — from design through post-installation inspection — to ensure that the “World’s Best Roof®” is delivered.

Quality

Duro-Last is a leader in vertical integration. Since the beginning, our founder, John R. Burt, strived to produce as many parts of a Duro-Last assembly in-house while also embracing the Edge-to-Edge & Deck-to-Sky™ approach. All of this allows Duro-Last to control quality from top to bottom.

Innovation

With entrepreneurial roots, Duro-Last cultivates a culture of innovation. We are always looking for ways to make roof systems better and solve problems for our customers.





Prefabrication Difference

Custom prefabrication sets Duro-Last apart. Duro-Last can custom prefabricate deck sheets and accessories to fit each building exactly.

Prefabrication dramatically reduces rooftop labor — when workers are on the rooftop where the environment is harsh and unpredictable. Whether you are using custom prefabricated deck sheets or roll goods, Duro-Last's prefabricated flashings and accessories address the critical transition areas of a roof. All of this leads to a long-term, low-maintenance solution.



Warranties

Duro-Last warranties provide unparalleled protection for virtually all commercial roofing applications. We have warranty options to suit your needs, including hail and high-wind warranties, and we are the only manufacturer to offer a warranty that expressly covers consequential damages.

North American Footprint

We are “keeping North America covered” through strategically placed Quality Assurance Technical Representatives for service and inspections, a fully staffed Engineering Services Department and five state-of-the-art manufacturing facilities.

- **Saginaw, Michigan** – *Corporate Headquarters*
- **Grants Pass, Oregon**
- **Jackson, Mississippi**
- **Sigourney, Iowa**
- **Carrollton, Texas**



Industry Leadership

For more than three decades, the Duro-Last PVC roofing membrane's proprietary formulation has proven to be durable, serviceable, flame resistant, highly flexible and recyclable. With the completion of the most technologically advanced PVC extruder in the world, we further strengthened our commitment to the proven performance of PVC roofing.

All Duro-Last roofing membranes are UL and FM approved, and many of our metal products offer ES-1 compliance. For more information on code approvals and standards, visit the Duro-Last website at www.duro-last.com.





Duro-Last Membrane Systems: Billions of Square Feet Installed



MEMBRANES



Duro-Last Prefabricated System

The Duro-Last flagship membrane is a proprietary thermoplastic formulation that provides exceptional flexibility, reflectivity and resistance to UV radiation, fire and a broad range of chemicals.

A key Duro-Last difference is a weft-insertion anti-wicking scrim with a density of 18 by 14 threads per inch — which gives the Duro-Last membrane its strength and durability.

- Available in 40, 50 and 60 mil membranes
- Colors: White, tan, gray, dark gray, terra cotta
- Only product in the marketplace to offer prefabrication of the entire roofing membrane
- Unique in the industry, Duro-Last offers a 15-year warranty with consequential damage coverage for the Duro-Last prefabricated roofing system
- Can be mechanically attached, adhered or induction welded using the Duro-Bond® system

Designer Series: Rock-Ply® and Shingle-Ply®

Our Designer Series membranes provide an aesthetic look plus the watertight performance and long-term durability of the Duro-Last roofing system. Each system has either shingle or ballast design printed directly onto the membrane.

- Available in 50 mil
- Shingle-Ply colors: slate gray or sandstone





Additional Membrane Solutions

Duro-Last also offers other PVC membrane solutions. Although we are committed to the benefits of prefabrication, we realize that it may not be the ideal solution for all jobs and roofing contractors. Roll goods from Duro-Last enable installation on challenging roofs that are difficult to measure and projects in extreme weather.

A complete line of custom prefabricated accessories is available for each membrane product line.

Duro-Tuff®

Duro-Tuff was introduced to provide a better roll good product while also providing a cost-effective, secure and watertight installation.

- Available in 50, 60 and 80 mil
- Roll widths: 10", 30", 5', 10'
- Can be mechanically attached, adhered or induction welded using the Duro-Bond system

Duro-Fleece®

Duro-Fleece combines a PVC thermoplastic membrane and a high-quality fleece material on the underside of the membrane. Our Duro-Fleece membranes are an ideal product for use in adhered and mechanically fastened applications over a wide variety of roof substrates.

- Available in 50, 60 and 80 mil
- Roll widths: 5', 10'
- Can be mechanically attached or adhered

Duro-Tuff and Duro-Fleece Colors

Colors are available in all Duro-Tuff and Duro-Fleece membranes. These membranes have the same color film throughout to reduce the visual effects of bleed out as well as the availability of color matched custom membrane accessories.

- Color options: blue, copper, charcoal, green, patina, light gray and light tan
- Duro-Tuff Colors roll widths: 10", 30", 5', 10'
- Duro-Fleece Colors roll widths: 5', 10'

Duro-Last EV

Duro-Last's ketone ethylene ester (KEE) containing membrane, Duro-Last EV, offers the UV resistance, reflectivity and chemical resistance that Duro-Last is known for. Duro-Last EV contains DuPont's™ Elvaloy®, which provides durable flexibility in roofing membranes. Duro-Last EV is flexible and weldable in low temperatures and performs well in cold, harsh environments.

- Available in 50 and 60 mil
- Roll widths: 10", 30", 5', 10'
- Can be mechanically attached, adhered or induction welded using the Duro-Bond system

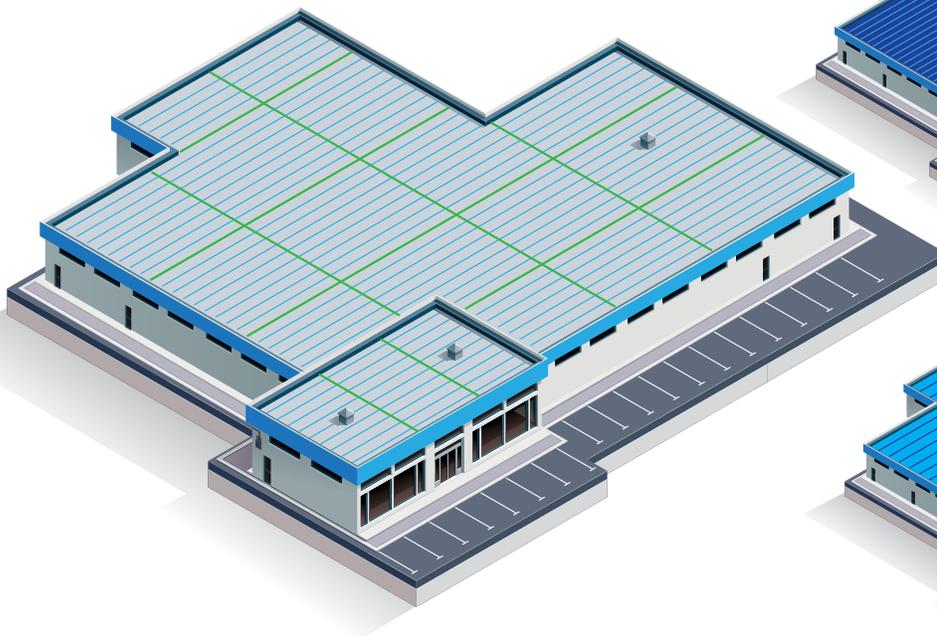


It's as Easy as it "Seams"

Prefabrication from Duro-Last: Fewer Seams = Fewer Leaks

When you install a Duro-Last custom prefabricated roofing system, up to 85% of the seams are completed in a factory-controlled environment before the roofing system is delivered to the job site. By eliminating most of the on-site seaming, Duro-Last dramatically reduces the potential for leaks — and adds the advantages of a faster, quieter and easier installation, with less maintenance and reliable performance for years to come.

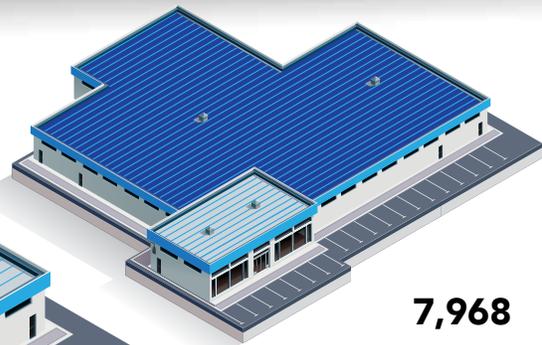
The Duro-Last Difference



1,278

- Duro-Last Prefabricated Roofing System – 5' Laps
- Prefabricated Membrane Sheets
- Linear Feet of Field Seams – 1,278 (Green)

(Blue lines represent Duro-Last factory seams)



7,968

- 6' Wide Roll Good Systems
- Linear Feet of Field Seams – 7,968



5,130

- 10' Wide Roll Good Systems
- Linear Feet of Field Seams – 5,130

The Prefab Four

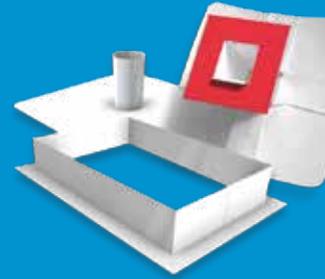
1. Factory welded seams mean better first-time quality and less callbacks
2. Prefabricated accessories provide easier transitions, superior waterproofing and aesthetics
3. Less labor for Time off the Roof™
4. Clean installations offer less job site waste and disruptions

Prefabrication Benefits for Any Duro-Last Roof

Custom prefabricated accessories and details from both Duro-Last and our EXCEPTIONAL® Metals division offer the perks of factory prefabrication to roofs installed with any Duro-Last membrane — even roll goods.

Custom prefabricated stack and curb flashings eliminate rooftop labor on the most critical roof areas — penetrations and transitions. Many of these accessories, including metal scuppers and collector boxes, come with the Duro-Last membrane already welded to it. Flashings for difficult areas like corners and parapet wall transitions come pre-welded as well.

The benefit of these products is twofold: First, having the welding completed in our factory-controlled environment provides a better-looking finished product along with the necessary watertight integrity. Second, rooftop labor is greatly reduced, getting roofing crews off the roof faster and on to the next job.



Factory Welded



Easy Transitions



Less Labor

Clean Installations

THE PREFAB FOUR

Edge-to-Edge Solutions



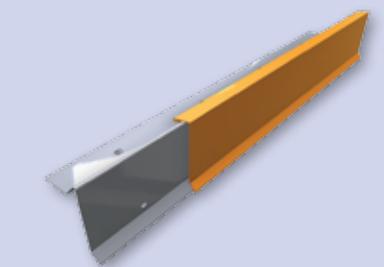
Protection is in the Details

Our EXCEPTIONAL Metals division manufactures edge metal, standing seam and drainage products. We also offer unique membrane skirted products, including scuppers, conductors and collectors that are made with reinforced single-ply roofing membrane to provide unmatched strength at critical transitions.

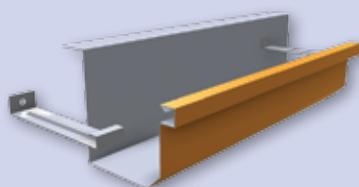
With EXCEPTIONAL Metals edge metal products, we offer a high-quality solution for edge metal that also has an aesthetic look — and a majority of our edge metal products are ES-1 compliant.

Standing Seam

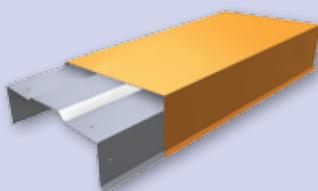
EXCEPTIONAL Metals offers industry-leading metal roof and wall systems.



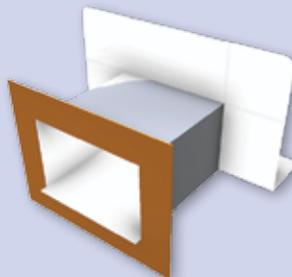
A Snap-On Compression



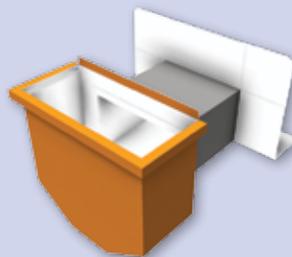
B Gutter and Strap



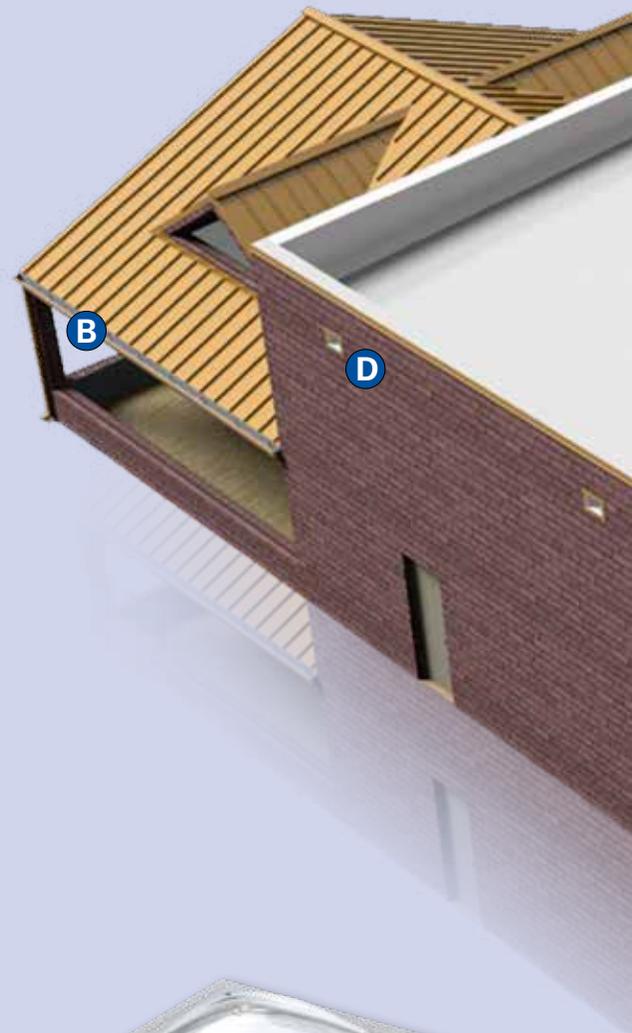
C Coping



D Scupper with Flange



F Collector Box

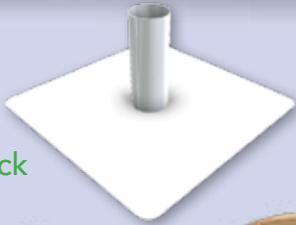


E Duro-Light™ Skylight

With the thickest and highest density lens in the industry, Duro-Light skylights get the job done at a value price with outstanding lifecycle cost benefits. Custom sizes are available.



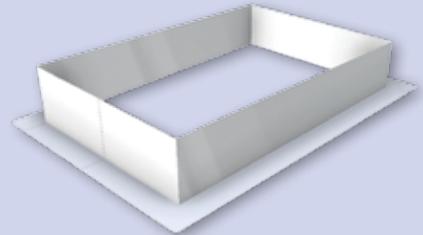
G Stack



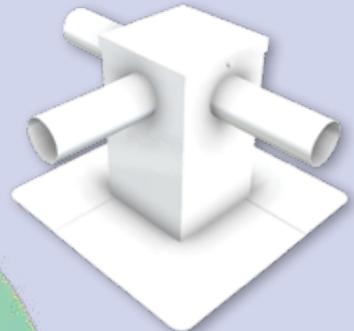
H Two-Way Vent



I Curb Flashing



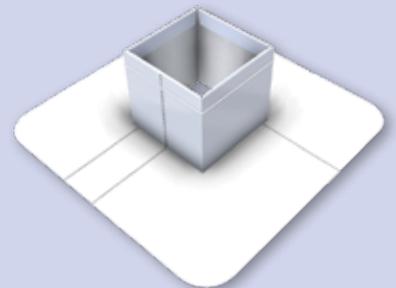
J ATR Hub



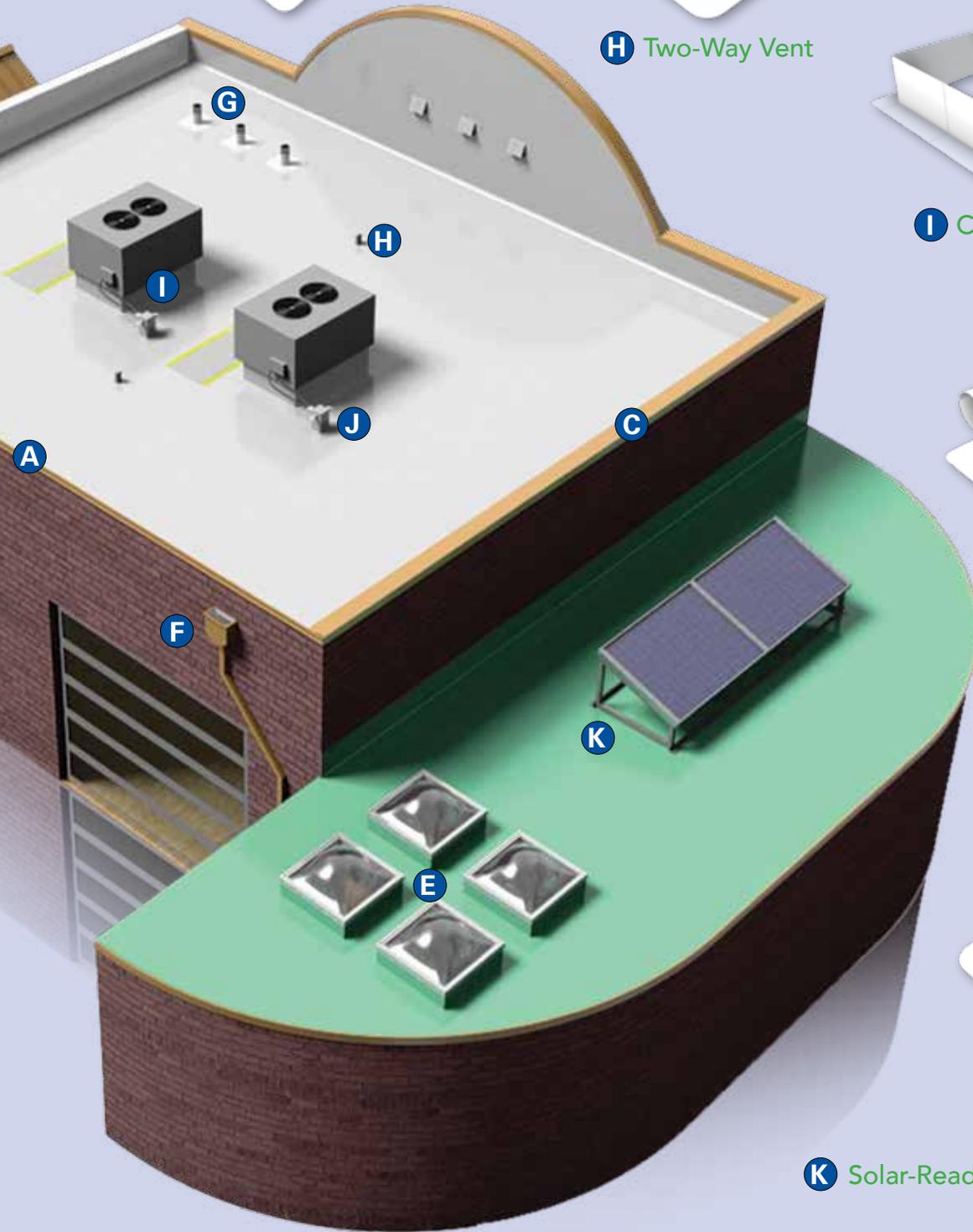
J Drain



J Pitch Pan



K Solar-Ready Flashings



A

F

G

I

J

H

K

H

C

E

Deck-to-Sky and Installation Solutions

Increasing Efficiency

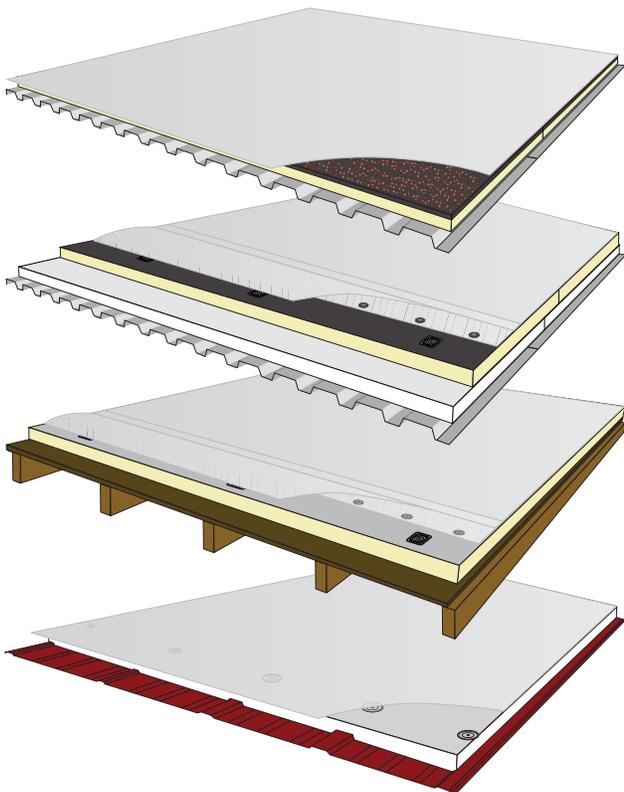
As a full roofing systems provider, Duro-Last offers many different products for fast and efficient roof installation, including:

Fasteners

TIP-TOP® Screw Manufacturing, Inc., a sister company to Duro-Last, is a manufacturer of roofing fasteners including concrete screws, heavy-duty fasteners, construction fasteners, insulation fasteners and insulation plates for the Duro-Last roofing system and other applications.

Adhesives

For adhered applications, Duro-Last offers both solvent-based and water-based adhesives for membrane, along with low-rise foam options for insulation and cover board applications.



The Duro-Last Duro-Bond® Roofing System

This system is a mechanically-attached installation option using non-penetrating “induction weld” technology. This technique bonds the Duro-Last PVC membrane to a PVC-coated fastening plate beneath the roof membrane, which also fastens insulation and recovery board materials to the roof deck. The OMG RhinoBond® is the preferred induction fastening system.



We’ve Got You Covered

Duro-Last offers complete roofing systems — with solutions from Edge-to-Edge & Deck-to-Sky™. Deck-to-Sky options include everything from cover boards and vapor barriers to both polyisocyanurate (ISO) and expanded polystyrene (EPS) insulation. All of these products contribute to roofing system assembly best practices, making the “World’s Best Roof” even more durable. Through our easy ordering process, competitive pricing and logistical service support, our Duro-Guard® line of products is both cost-effective and convenient.

Additional Duro-Guard Products Include:

- Duro-Guard EPS Flute Fill Combo
- Fan Fold
- DensDeck®, Securock® and DEXcell® roof boards
- Duro-Last Vapor Barrier

Reduce, Recycle, Reimagine

Duro-Last was Sustainable Before it was Cool

Sustainability has been a part of the Duro-Last culture for more than 20 years. Our founder, John R. Burt, came up with the idea to make flooring out of scrap. He was able to look at old PVC roofs and manufacturing scrap and reimagine it into resilient flooring, walkway pads and concrete expansion joints.

Recycling

Duro-Last has a focus on recycling at every step of the product lifecycle. In addition to our manufacturing process that allows scrap to be recycled back into production, we can take old roofs back at the end of their useful life through our Take Back Program.

In addition, our prefabricated roof systems allow roofing contractors to reduce scrap on the job site — meaning less waste ends up in a landfill.

Energy

By reflecting up to 86% of the sun's energy, Duro-Last's white membranes can greatly reduce energy consumption and costs. With a total solar emittance of up to 95%, the Duro-Last membrane is ENERGY STAR® qualified, meaning our roofing systems release energy and heat efficiently.



Manufacturers of the **World's Best Roof®** with proven performance since 1978

Best-in-Class Warranties

Duro-Last leads the roofing industry with comprehensive warranty coverage. As the only manufacturer with a warranty that expressly covers consequential damages, we work hard and stand by every square foot.

With our warranty groupings, we have a level of coverage right for any job.

Duro-Last Supreme Warranties

- Offer consequential damage coverage

Duro-Last Ultra Warranties

- Cover both material and labor
- High wind and/or hail coverage is available

Duro-Last Basic Warranties

Duro-Last Residential Warranties

Inspection

Upon completion of a commercial job, a Duro-Last Quality Assurance

Technical Representative will

inspect the Duro-Last roofing system. A warranty will not be issued until a roof has passed our inspection.

This means that between the inspections in our manufacturing plant and on the roof, every field seam will be inspected.



Spec Generator

Our Spec Generator makes it easy to specify and order Duro-Last. This online tool features the full spectrum of Duro-Last roofing systems along with corresponding warranties, technical data and roof details to ensure the best roofing solution for any situation.



For more information give us a call
or visit our website today.

800-248-0280

duro-last.com

